### **Assembly Instructions**

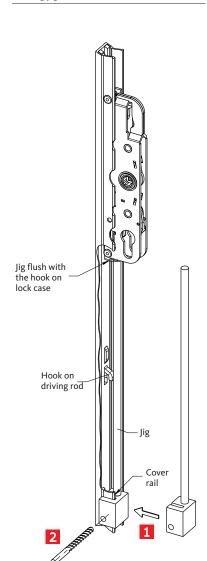
Handle Dampener for GU-934/937





### **Lift-Locking Gear Drilling**

| Description  | Part Number    |
|--------------|----------------|
| Drilling jig | 6-37928-01-0-1 |

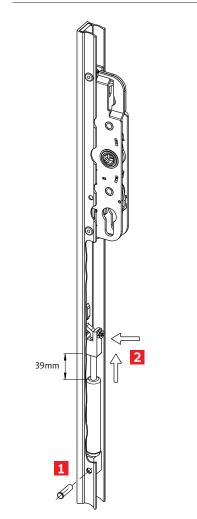


#### Keep gear on open position

- 1. Place jig on the wall of cover rail and push against lock case
- 2. Drill a hole 6.1mm of diameter

# Handle Dampener for Child Safety

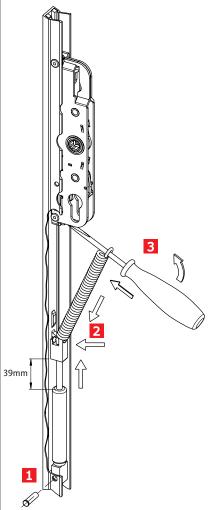
| Description          | Part Number    |
|----------------------|----------------|
| Dampening device kit | K-19053-00-0-6 |



- 1. Place the damper behind the cover rail and insert the pin
- 2. Pull 39mm and tighten the setscrew with key Torx 20

# Handle Dampener & Tension Spring for Sash above 200kg

| Description          | Part Number    |
|----------------------|----------------|
| Dampening device kit | K-19053-00-0-6 |
| Tension spring       | 9-40235-05-0-0 |
|                      |                |



- 1. Place the damper behind the cover rail and insert the pin
- 2. Insert tension spring in the hook of driving rod. Pull 39mm and tighten the setscrew with key Torx 20
- 3. Tense the spring with a flat screwdriver size 1 and slice it onto the hook on the lock case

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