



WINDOW TECHNOLOGY
DOOR TECHNOLOGY
AUTOMATIC ENTRANCE SYSTEMS
BUILDING MANAGEMENT SYSTEMS



CONSTRUCTION ACCESSORIES – ORDER CATALOG | SECTION 10.1



Adhesives and Cleaners



Securing technology for you





10.1

Adhesives and Cleaners

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**PVC Adhesive**

Description	Color	PU	Part Number
200 g tube	White	1	9-38968-00-0-7
	White	30	9-C9018-30-0-7
200 g tube	Clear	1	H-00012-00-0-0
* = Color PU = Packaging Unit			

Additional information**DESCRIPTION**

- PVC resin and tetrahydrofuran (flammable) solvent mix
- Readily forms maintenance free joints of exceptional strength

USE

- For joining all types of flexible and rigid PVC items
- Particularly suitable where bonding is only possible over small and narrow surface areas
- Manufacture of PVC window frames and other production assembly operations involving PVC components

MAIN FEATURES

- Adheres almost immediately on contact, dependant upon quantity applied and weather conditions
- The dry adhesive film has no smell
- Weathering, UV and chemical resistance is similar to good quality PVC

SHELF LIFE

- 6 months if stored at temperatures between 15°C and 30°C



Cyanoacrylate Instant Glue

Description	Color	PU	Part Number
20 g bottle	Clear	1	9-38969-00-0-0
	Clear	20	9-C9019-20-0-0
		* = Color	PU = Packaging Unit

Additional information

DESCRIPTION

- GU cyanoacrylate is a rapid bonding ethyl cyanoacrylate adhesive

USE

- Formulated specifically for maximum strength bonding of EPDM and SPR rubber gaskets
- This product may be used to give quick bonding of many substrates including polypropylene and rubber foams

MAIN FEATURES

- Bond will form within 10 seconds, be careful because alignment is an important consideration
- Apply to one surface only

SHELF LIFE

- 6 months if stored in a closed upright container at temperatures between 3°C and 20°C



PVC Solvent Cleaner

Description	Color	PU	Part Number
1 L bottle	Clear	1	9-38970-00-0-0
* = Color PU = Packaging Unit			

Additional information

DESCRIPTION

- Special cleaner for window profiles on solvent basis are offered for different application of PVC cleaning intensity
- The cleaner is chlorinated hydrocarbons free and are not harmful for the health of users according to European standards

USE

- This aggressive cleaner is a slightly dissolving cleaner to be used on white PVC profiles
- It will remove marks and dirt on the PVC surface
- Can also be used to clean a surface before glue application

SHELF LIFE

- 12 months if stored in tightly closed original casks, in a dry and ventilated area at temperatures between 15°C and 25°C without direct solar radiation

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1985 & 1965 Stelmax Products



Stelmax 1985 PVC Adhesives

Description	PU	Part Number
PVC Glue tube White (135G)	1	9-C1985-13-0-7
PVC Glue tube Black (135G)	1	9-C1985-13-0-6
PVC Glue tube Clear (135G)	1	9-C1985-13-0-0
* = Color		PU = Packaging Unit

* Other finishes available upon request
(Clay, Light Beige, Desert Sand, Mushroom, Straw, & more to match your profile)

Additional information

DESCRIPTION

- Stelmax Adhesive 1985 is an easily applied PVC resin & solvent mix
- Readily to form a maintenance free joints of exceptional strength
- The dry adhesive film has no smell.
- Weatherability UV and chemical resistance is similar to good quality PVC

USE

- For joining all types of flexible & rigid PVC items
- Particularly suitable where bonding is only possible over small and narrow surface areas
- For manufacturers of PVC window frames & other production assembly operations involving PVC components
- Store at temperatures between 5°C & 25°C



Stelmax 1965 Gap filler & Sealant

Description	PU	Part Number
PVC gap filler tube White (135G)	1	9-C1965-13-0-7
PVC gap filler tube Black (135G)	1	9-C1965-13-0-6
* = Color		PU = Packaging Unit

* Other finishes available upon request
(Clear, Clay, Light Beige, Desert Sand, Mushroom, Straw, & more to match your profile)

Additional information

DESCRIPTION

- Stelmax 1965 Gap filler & sealant is an easily applied PVC resin & solvent mix
- Readily to form a maintenance free joints of exceptional strength
- The dry sealant film has no smell.
- Weatherability UV & chemical resistance is similar to good quality PVC

USE

- Gap filling all types of flexible & rigid PVC items
- Particularly suitable where bonding is only possible over small & narrow surface areas
- For manufacturers of PVC window frames & other production assembly operations involving PVC components
- Store at temperatures between 5°C & 25°C

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Stelmax 1961 Gap filler & Sealant

Description	PU	Part Number
PVC Glue tube White (300G)	1	9-C1961-30-0-7
* = Color		PU = Packaging Unit

Additional information

DESCRIPTION

- Stelmax Adhesive 1985 is an easily applied PVC resin & solvent mix
- Readily to form a maintenance free joints of exceptional strength
- The dry adhesive film has no smell.
- Weatherability UV and chemical resistance is similar to good quality PVC

USE

- For joining all types of flexible & rigid PVC items
- For manufacturers of PVC window frames & other production assembly operations involving PVC components
- Store at temperatures between 5°C & 25°C

**COSMO SL-660.240 – PVC Adhesive**

Description	PU	Part Number
200 g tube	1	9-C9000-00-0- *
200 g tube	30	9-C9000-30-0-*
* = Color		PU = Packaging Unit

2 = Almond, 5 = Brown

Additional information**DESCRIPTION**

- COSMO SL-660.240 is suitable for quick and constructional bonding of PVC hard-materials like window profiles, gutters or pipes
- This PVC adhesive is extremely weather-resistant, because it contains ultraviolet stabilizer like the PVC Window profile

USE

- For welding of all types of flexible and rigid PVC products
- For corner repairs of PVC windows
- Can be used to bond 2 pieces of PVC together

MAIN FEATURES

- Adheres quickly on contact
- Weathering, UV and Chemical resistance is similar to good quality PVC
- Available in white and brown color

SHELF LIFE

- 6 months after opening the tube
- Store at temperatures between 5°C and 25°C



COSMO SL-660.150 – Sealant Adhesive- Gap Filler

Description	Color	PU	Part Number
305 g cartridge	White White	1 20	9-C9007-00-0-7 9-C9007-20-0-7
* = Color PU = Packaging Unit			

Additional information

DESCRIPTION

- COSMO SL-660.150 is mainly used in the PVC window manufacturing, for the sealing of additional profiles during the assembling of the elements
- COSMO SL-660.150 offers a wide adhesion spectrum on different materials, hard PVC, powder-coated aluminum, stone, concrete and wood
- COSMO SL-660.150 possesses long-lasting, non-aging, tough elastic film properties as well as a good weathering resistance and UV-stability
- COSMO SL-660.150 is thixotrope (does not drop); compared with PVC diffusion adhesives, it has a lower shrinkage behavior and therefore can be used for joint sealing up to 7mm (275.6mil).

INSTRUCTION FOR USE

- Before starting to bond, dirt, grease, humidity and other possible impurities have to be removed from the surfaces to be bonded
- Apply one-sided caterpillar-shaped (in shape of a snake) onto the surface to be bonded. The parts to be bonded are joined together within the OPEN TIME (45 s) and fixed/pressed until functional hardness has been achieved

SHELF LIFE

- 12 months if stored in a closed upright container between 15°C and 25°C without direct solar irradiation



COSMO CL-350.110 – PVC Cream Cleaner

Description	Color	PU	Part Number
500 mL bottle	White	1	9-C9005-00-0-0
* = Color PU = Packaging Unit			

Additional information

DESCRIPTION

- COSMO cream cleaner is used for the cleaning of PVC-hard white, anodized aluminum, as well as for the cleaning of other smooth surfaces, mainly surfaces made of plastic materials
- COSMO cream cleaner has an intensive but mild cleaning effect and is pH-neutral, gentle to the skin and possesses antibacterial properties

INSTRUCTION FOR USE

- Cosmoklar cream cleaner is applied directly from the bottle onto a non-staining slightly humid cloth. The surface is cleaned with a slight friction pressure in the lengthwise direction
- If the surface is very soiled, the cleaning can be repeated
- After the cleaning, the surface is wiped with a wet cloth

SHELF LIFE

- 12 months if stored in a closed upright container between 15°C and 25°C



PEEK Cream Cleaner		
Description	PU	Part Number
100mL tube	1	9-C9030-00-0-0
PU = Packaging Unit		

Additional information

- Cleans, polishes and protects the surface
- Successfully used to clean SS surfaces on handles and pullbars
- Leaves behind a light and invisible protective coating



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